

## Customized cryosystems

Cryostats (metal, glass/carbon fiber reinforced resin)

Cooling and liquefaction systems

Cryogenic actuators, sensors and pumps

Energy storing systems ( $H_2$ ,  $CH_4$ , ...)

LNG technology

Sensor calibration

Customized electronics

Individual software and visualization

Engineering, calculation and simulation

Heat to Power

Thermal cycle and material tests ( $\lambda$ ,  $\alpha$ ,  $c$ ,  $P$ , ...)

Cryobiology – Life Sciences

## Contact

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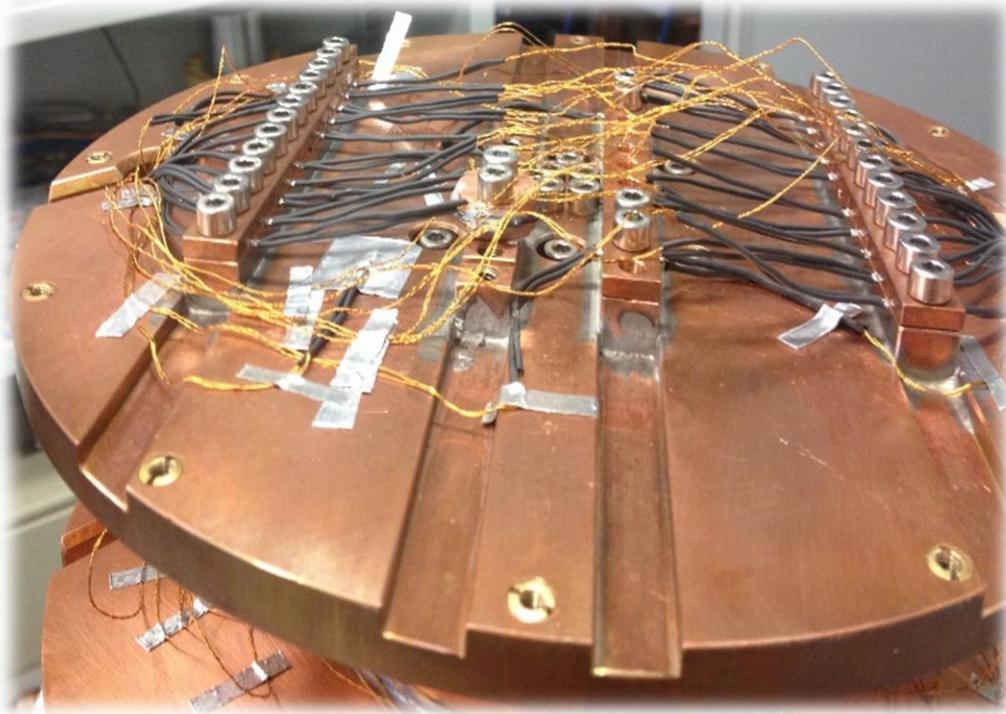
Certificate in accordance  
with the requirements of the  
Pressure Equipment Directive  
DGRL 97/23/EG, Modul A1  
for cryostats  
Ident-No. CE 0525



## Calibration of temperature sensors

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The new calibration stand for the temperature range down to 1.5 K at ILK enables the measurement of up to 40 sensors at one run.



Calibration plate mounted at a two-stage pulse-tube cryocooler with a large number of sensors. Different types of sensors can be measured due to variable supporting elements.

### Special features of this calibration facility

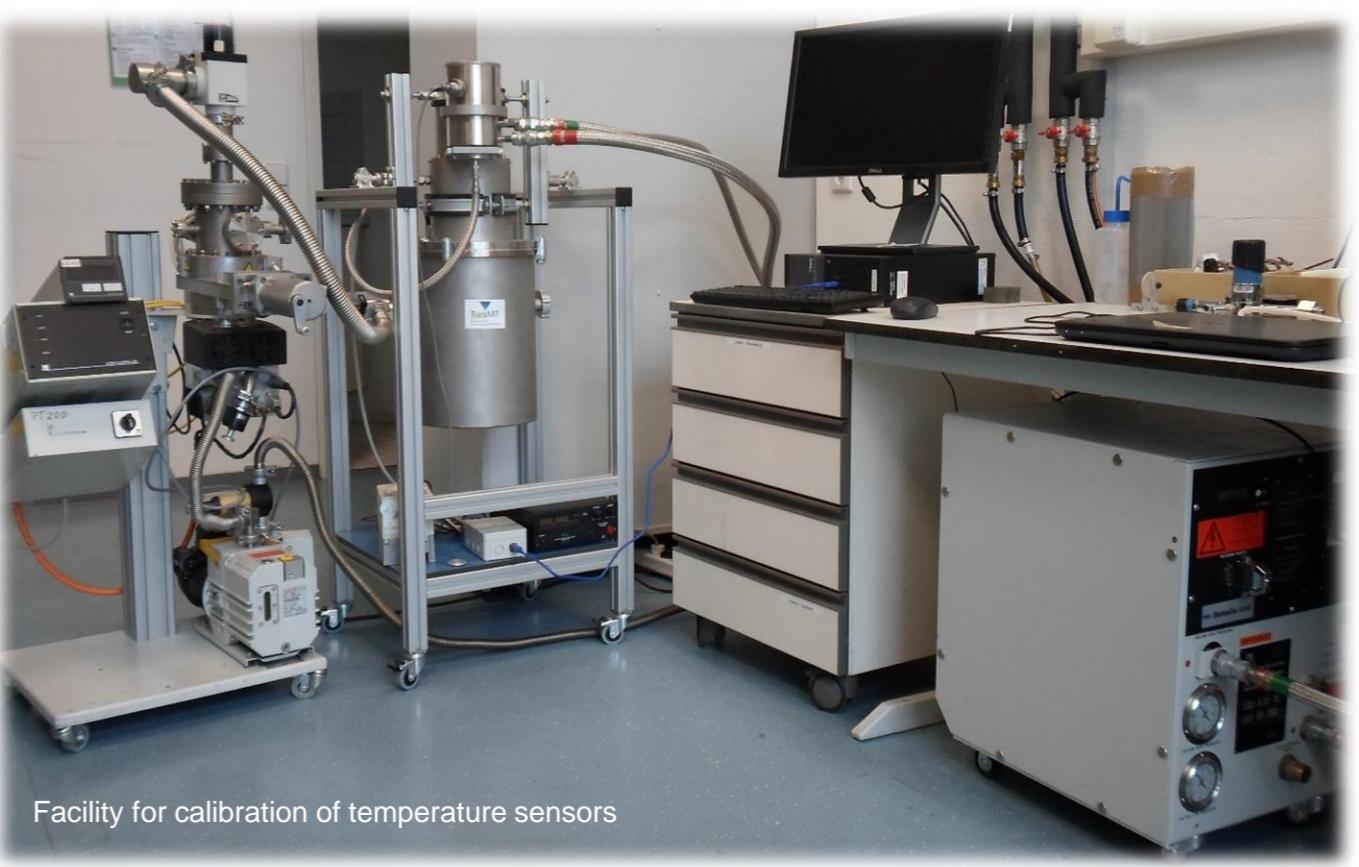
- Reduction of temperature oscillations of the cryocooler by thermal damping by a factor of approx. 100 → no electronic correction is required
- High-precision and fast electronic read-out  
(special ILK Dresden device with a cold multiplexer)

### Typical calibration uncertainty

4.0 K ... 10 K → maximum uncertainty  $\pm 5$  mK

10 K ... 100 K → maximum uncertainty  $\pm 20$  mK

100 K ... 325 K → maximum uncertainty  $\pm 50$  mK



### Main features of all calibration measurements

- All types of temperature sensors and their characteristics can be calibrated (metallic, semiconducting, ...)  
e.g. Platinum, Rhodium-Iron, Germanium resistors, various diodes, thermocouples, ...
- Customized sensor wiring etc.
- Calibration for the range 1.5 K ... 325 K
- Common criteria for temperature stability → better than 1 mK / minute
- Use of traceable calibration standards
- Check of reproducibility by using additional reference sensors
- Calibration protocols according to ILK's quality standards

### Calibration for customers, e.g.

Helmholtz-Zentrum für Schwerionenforschung (GSI) Darmstadt  
→ more than 1300 sensors of type CX 1050 SD (in 2015/16)